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D2282-043
Job Sheet 200353



Part No: D2282-043 **Job Qty:** 10 pcs
Part Name: Saddle Assembly

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 9/10/19 **Job Tracking No:**
Due Date: 11/20/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	10 pcs	11/20/19	11/20/19	0.00	4.12	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV Jan 9/20
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	10 pcs	11/20/19	11/20/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		A
							QC 9 - 9		
160	Packaging 3-1 - Stock - B4B	10 pcs	11/20/19	11/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		



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Container No: S246130



Part No: D2282-043
Job No: 200353
Serial No/Batch: S246130
Revision:
Inspector:

					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	DAS 84
					Packaging 3 - 23 - B4B	GA116
					Packaging 3 - 24 - B4B	9-89
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - SA	10 pcs	11/20/19	0.00 0.00		QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	8-01 JAN 14 2020

Part Op 100 - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: M186585) 1-Weld as per D2282-043 Saddle Assembly
Descriptions: A/RER316L SS Filling Rod _____ Dwg Rev: 04 Grind weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART***
120 - QC9 (QC9- Inspect visual per QSI004- Fusion Welds)
160 - Packaging3 (Identify as per dwg & Stock Location: _____) LOCATION : GA
170 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	10 pcs (1 ea)	100-Large Fab - Welded Assy-1	5241893
D2282-7	Tube	20 pcs (2 ea)	100-Large Fab - Welded Assy-1	5228586

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2281	10	60	0
	D2282-7	20	118	0

Part Specifications				
Specifications could not be found.				

Job: _____		DISPOSITION		DEPARTMENT/PROCESS											
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing											
				Skid-tube Machining Large Fab											
				Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging											
				Engineering Water Jet Supplier Quality											
Date : _____		Sequence #:		QTY Affected :											
Description Work Order Deviation		Disposition		MRB (QSI042)											
Root Cause		FAULT CATEGORY													
		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							
Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors	